



FLANGE FACING MACHINE

Dimensions

Length(mm).....	850	Width(mm).....	600	Height(mm).....	740
Weight - (kg).....	189				
Equipment Weight - (kg).....	143				
Lifting/ Transportation.....	Transport in costumed storage/shipping box				

Type

Description.....	Flange facing machine for compact flanges				
Fabricator.....	Mirage				
Model.....	MM860i				
Serial no.....	MML000793				
Mounting (ID / OD).....	Internal (ID)				
Min. gripping dia. pipe (Ø mm).....	145				
Max. gripping dia. pipe (Ø mm).....	813				
Min. facing diameter (mm).....	153	Max. facing diameter (mm).....	864		
Flange type:.....	Compact Flange				
Tool Travel Post (mm).....	102				

Connections

Air supply (P@Q).....	1,19 m ³ /m (42 scfm) @ 90 PSI (6bar)
	(Air Motor :

Additional information

Equipment / Functions.....	An internally mounted flange facing machine for compact flanges
	Minimum Swing Diameter: 25" (635mm)
	Facing Feed Rates (3 off in / out) / rev: 0.20-0.32-0.80mm (0.008-0.012-0.032")
	- Lightweight precision construction
	- Preloaded cross roller drive
	- Geared continuous groove facing feeds
	- Swivel tool post for groove machining